

**Purchasing Receipts**

PO No	Supplier	Line Item No	Ref No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due
P0039075	MES002-VC	1	1	Net 30	M304TS0.750W.049	304 Sq Tube .75X.75X.049W : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH receive ft				600	2/27/2018	600	S046503	Stock	2/28/2018	\$ 3.80 / ft	0		
										Total:	600	600							

Plex 2/28/2018 1:10 PM Dart.Dubois.Pascal

METAUX SOLUTIONS INC  
2625 BOUL JACQUES CARTIER EST  
LONGUEUIL, QUEBEC  
J4N 1L7                    Tel. : 450 641-3330

Shipping Order            27/02/2018

Order : 132970  
Reference : po039075  
Ship : PICK UP / PICK UP

Customer : 6323336

DART AEROSPACE LTD  
1270, ABERDEEN STREET  
HAWKESBURY, ONTARIO  
K6A 1K7

Ship To

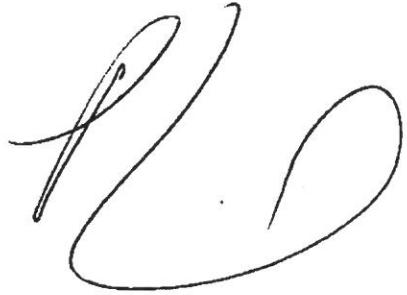
Same

Tel. : 1 613 632-3336

Item No.	Description	Qty	Qty. Delive <i>r</i>	B/O Qty
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SSQT34340494	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N 304 SQ TUBE .750 X .049 WALL 30 x 20' ***** ht;9H855	600	<u>600</u>	<u>1</u>
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ship journey collect  
jp



Shipping : \_\_\_\_\_  
Package No : \_\_\_\_\_  
Merchandise Received : \_\_\_\_\_

Ref. : \_\_\_\_\_

METAUX SOLUTIONS INC  
2625 BOUL JACQUES CARTIER EST  
LONGUEUIL, QUEBEC  
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ship journey collect

jp

**Shipping** : \_\_\_\_\_  
**Package No** : \_\_\_\_\_  
**Merchandise Received:** \_\_\_\_\_

**Ref.** : \_\_\_\_\_



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER PO039075

<b>Supplier:</b>	MES002-VC Metaux Solutions 2625 boul Jacques-Cartier Est Longueuil QC J4N 1L7 Canada Phone: 800 558 8858 Fax: 514 633 8044	<b>PO No:</b>	PO039075
		<b>PO Date:</b>	2/21/18
		<b>Due Date:</b>	2/27/18
		<b>Purchase Order Revision:</b>	
		<b>Revision Date:</b>	
		<b>Ship-To Contact:</b>	Lavoie, Chantal Phone: clavoie@dartaero.com
<b>Ship To:</b>	1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada Phone: 613-632-5200	<b>Via:</b>	Ground
		<b>Pymt Terms:</b>	Net 30
		<b>Freight Terms:</b>	
		<b>Special Comments:</b>	

E-MAILED  
FEB 22 2018

Items										
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	M304TS0.750W.049		304 Sq Tube .75X.75X.049W : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH receive ft	Firmed	2/27/18	600 ft	0 ft	600 ft	\$3.80/ft	\$2,280.00
Grand Total: \$2,280.00										

## Order Notes

- Procurement Quality Clauses
- A005 right of entry
- A012 chemical and physical test report
- A016 personnel qualification
- A017 raw material identification (as applicable)
- A026 certification of material conformance
- A041 quality management system
- A042 dart notification by supplier
- A043 retention of quality documents
- A048 counterfeit parts avoidance, detection, mitigation and disposition program
- A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 2/21/18 8:10 AM dart.lavoie.chantal



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

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Plex 2/21/18 8:10 AM dart.lavole.chantal

# Kingmaker Steel Co., Inc.

## Stainless Steel Tube and Pipe

133 Belmont Drive, Somerset, NJ 08873-1203  
Tel.: (732) 302-1800, Fax: (732) 302-1822

001336

Date: 1/11/2018  
Invoice No: KM2018/0105  
Purchase P009302  
Order No:  
Sold To:

### Material Certification

ISO 9001:2015  
ISO 14001:2004  
EN 10204/3.1B

Ship To:

#### Stainless Steel T.I.G. Welded Tubing.

Country of Melt: Taiwan, Country of Origin: Taiwan.

Item	Description	Heat No.	Finish	Specification	Grade
1:	3/4" SQ X 0.049"W X 20'	9H855	MF	ASTM A554-16	MT-304
2:	3/4" SQ X 0.120"W X 20'	5H982	MF	ASTM A554-16	MT-304
3:	1-1/2" SQ X 0.180"W X 20'	5G289	MF	ASTM A554-16	MT-304
4:	2" SQ X 0.180"W X 20'	5H035	MF	ASTM A554-16	MT-304
5:	3" SQ X 0.120"W X 20'	TBH100713	MF	ASTM A554-16	MT-304

#### CHEMICAL PROPERTIES

	C	Si	Mn	P	S	Cr	Ni	Mo	N	Cu
1:	.015	.430	1.10	.035	.003	18.21	8.07			
2:	.020	.390	1.43	.029	.010	18.05	8.03			
3:	.018	.390	1.38	.033	.004	18.27	8.05			
4:	.024	.370	1.43	.031	.005	18.19	8.04			
5:	.028	.430	1.21	.033	.003	18.20	8.09			

#### MECHANICAL PROPERTIES

	Tensile (N/mm <sup>2</sup> )	Yield (N/mm <sup>2</sup> )	Elong. (%)	Hardness (HRB)	Flattening	Hydrostatic	Eddy Current
1:	698.00	352.00	46.00	89.50			
2:	641.00	297.00	53.00	86.00			
3:	654.00	327.00	52.00	89.00			
4:	628.00	292.00	53.00	85.00			
5:	668.00	326.00	51.00	88.00			

WE HEREBY CERTIFY THAT TO THE BEST OF OUR KNOWLEDGE, THE MATERIAL LISTED ABOVE HAS BEEN MANUFACTURED IN ACCORDANCE WITH AND MEET THE ABOVE APPLICABLE SPECIFICATIONS AND GRADES, AND ALSO THAT THE MATERIAL WAS PRODUCED IN A MERCURY FREE ENVIRONMENT. THE CHEMICAL COMPOSITIONS OF THE MATERIAL ARE IN ACCORDANCE WITH ASTM A240.

Page: 1/1

Carrie Wang

Authorized Signature

1/11/2018

Date

## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304T50.750W.049  
 DATE: FEB 28 2018

PO / BATCH NO.: 039075/5046503

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 600  
 QUANTITY INSPECTED: 600  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.049  
 THICKNESS RECEIVED: 0.049  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT FINISH	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT MATERIAL PER M-DRAWING	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	<i>Astm A354</i>
CORRECT THICKNESS	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	<i>Heat # 94855</i>
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

*testers located in the Quality Office*

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>FEB 28 2018</u>	SIGNED OFF BY: _____
DATE: <u>11</u>	DATE: _____

**Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in**

PURCHASE MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING		WHERE: A. AAA = WIDTH IN INCHES .TTT = WALL THICKNESS IN INCHES																																					
FINISH: OR		M304TS A.AAA   W .TTT   WIDTH   WALL																																					
PART NUMBER:	EG. 0.75" X 0.75" X 0.049 WALL = M304TS0.750W.049																																						
PART NUMBER:																																							
<table border="1"> <thead> <tr> <th>REV.</th> <th>DESCRIPTION</th> <th>BY</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>DESIGN</td> <td>DS</td> <td colspan="2">DART AEROSPACE LTD</td> </tr> <tr> <td>DRAWN</td> <td>DB</td> <td colspan="2">HAWKESBURY, ONTARIO, CANADA</td> </tr> <tr> <td>CHECKED</td> <td>17</td> <td>DRAWING NO.</td> <td>REV. D</td> </tr> <tr> <td>MFG. APPR.</td> <td></td> <td>N304TS</td> <td>SHEET 1 OF 1</td> </tr> <tr> <td>APPROVED</td> <td></td> <td>TITLE</td> <td>SCALE</td> </tr> <tr> <td>DE. APPR.</td> <td></td> <td>304/316 SQUARE TUBING</td> <td>NONE</td> </tr> <tr> <td>DATE</td> <td>14.05.20</td> <td colspan="2">COPYRIGHT © 2001 BY DART AEROSPACE LTD</td> </tr> <tr> <td colspan="4">THE DRAWINGS CONTAINED HEREIN ARE THE PROPERTY OF DART AEROSPACE LTD. THEY ARE TO BE KEPT CONFIDENTIAL AND NOT COPIED OR DISCLOSED TO ANYONE EXCEPT THOSE EMPLOYEES OF DART AEROSPACE LTD. WHO ARE DULY AUTHORIZED TO DO SO. NO PART OF THIS DRAWING IS TO BE USED FOR THE DESIGN OF ANOTHER APPARATUS, PRODUCT, OR STRUCTURE.</td> </tr> </tbody> </table>				REV.	DESCRIPTION	BY	DATE	DESIGN	DS	DART AEROSPACE LTD		DRAWN	DB	HAWKESBURY, ONTARIO, CANADA		CHECKED	17	DRAWING NO.	REV. D	MFG. APPR.		N304TS	SHEET 1 OF 1	APPROVED		TITLE	SCALE	DE. APPR.		304/316 SQUARE TUBING	NONE	DATE	14.05.20	COPYRIGHT © 2001 BY DART AEROSPACE LTD		THE DRAWINGS CONTAINED HEREIN ARE THE PROPERTY OF DART AEROSPACE LTD. THEY ARE TO BE KEPT CONFIDENTIAL AND NOT COPIED OR DISCLOSED TO ANYONE EXCEPT THOSE EMPLOYEES OF DART AEROSPACE LTD. WHO ARE DULY AUTHORIZED TO DO SO. NO PART OF THIS DRAWING IS TO BE USED FOR THE DESIGN OF ANOTHER APPARATUS, PRODUCT, OR STRUCTURE.			
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RELEASED  
2014-05-26  
*[Signature]*

	BY	DATE
<b>PACE LTD</b>		
ARIO, CANADA		

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NON  
PROSPACE LTD  
ON THE EARTH & CONDITION THAT IT IS  
NOT TO ANY OTHER PERSON WITHOUT  
PROSPACE LTD.

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RE TUBING  
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APPROVED  
DATE 14.0  
BY APPR.

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